

Arnitel® EM631-HB

TPC-ET

Extrusion Grade, Heat Stabilized

Properties	Typical Data	Unit	Test Method
Rheological properties			
	Value		
Melt volume-flow rate	3	cm ³ /10min	ISO 1133
Temperature	230	°C	ISO 1133
Load	2.16	kg	ISO 1133
Mechanical properties			
	Value		
Shore D Hardness (3s)	57	-	ISO 868
Shore D Hardness (15s)	57	-	ISO 868
Shore A Hardness (3s)	98	-	ISO 868
Shore A Hardness (15s)	98	-	ISO 868
Tensile modulus	260	MPa	ISO 527-1/-2
Stress at break	31	MPa	ISO 527-1/-2
Nominal strain at break	250	%	ISO 527-1/-2
Stress at 5% strain	11.4	MPa	ISO 527-1/-2
Stress at 10% strain	16.5	MPa	ISO 527-1/-2
Stress at 50% strain	20.9	MPa	ISO 527-1/-2
Stress at 100% strain	22.1	MPa	ISO 527-1/-2
Charpy notched impact strength (+23°C)	21	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	11	kJ/m ²	ISO 179/1eA
Izod notched impact strength (+23°C)	21	kJ/m ²	ISO 180/1A
Izod notched impact strength (-30°C)	10	kJ/m ²	ISO 180/1A
Tear strength	148	kN/m	ISO 34-1; Method B
Compression Set under constant strain at 70 °C	29	%	ISO 815



Property Data

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Properties	Typical Data	Unit	Test Method
Thermal properties			
	Value		
Melting temperature (10°C/min)	212	°C	ISO 11357-1/-3
Glass Transition Temperature from DMTA (E)	-30	°C	ASTM D5026/D7028
Vicat softening temperature (50°C/h 50N)	110	°C	ISO 306
Vicat softening temperature (50°C/h 10N)	200	°C	ISO 306
Other properties			
	Value		
Density	1230	kg/m ³	ISO 1183
Humidity absorption	0.16	%	Sim. to ISO 62

