

RILSAN® HT CSR13

PA11/10T,CF13,MHL, C16-080

Rilsan® HT CSR 13 is a flexible polyphthalamide produced from a renewable source. This grade is fiber reinforced formulated for high-temperature applications requiring static charge dissipation and designed for injection molding.

The percentage of **renewable carbon is 54%** (calculated value, based on ASTM D6866).

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Melt Volume-Flow Rate	12 / *	cm³/10min	ISO 1133
Temperature	275 / *	°C	-
	527 / *	°F	-
Load	2.16 / *	kg	-
	4.76 / *	lb	-
MECHANICAL PROPERTIES			
Tensile Modulus	- / 7600	MPa	ISO 527-1/-2
	- /	psi	
Stress at Break	1156	MPa	ISO 527-1/-2
	- / 151	psi	
Strain at Break	21900	%	ISO 527-1/-2
	- / 2		
Charpy Impact Strength, +23°C	- / 40	kJ/m²	ISO 179/1eU
	- / 19	ftlb/in²	
Charpy Impact Strength, -30°C	- / 32	kJ/m²	ISO 179/1eU
	- / 15.2	ftlb/in²	
Charpy Notched Impact Strength, +23°C	- / 5	kJ/m²	ISO 179/1eA
	- / 2.38	ftlb/in²	
Charpy Notched Impact Strength, -30°C	- / 4	kJ/m²	ISO 179/1eA
	- / 1.9	ftlb/in²	
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	255 / *	°C	ISO 11357-1/-3
Temp. of Deflection Under Load, 1.80 MPa	195 / *	°C	ISO 75-1/-2
	383 / *	°F	
Temp. of Deflection Under Load, 0.45 MPa	235 / *	°C	ISO 75-1/-2
	455 / *	°F	
OTHER PROPERTIES			
Density	1150 / -	kg/m³	ISO 1183
	1.15 / -	g/cm³	

RILSAN[®]
HT CSR13

%Bio-Based	54	-	ASTM D6866
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MAIN APPLICATIONS:

- Conductive automotive & transportation quick connector

PACKAGING:

This grade is delivered dried in sealed packaging (25 kg bags) ready to be processed.

SHELF LIFE:

Two years from the delivery. For any use above this limit, please refer to our technical services.

Processing conditions :

- Typical melt temperature (Min / Recommended / Maxi) : 270°C / 280°C / 320°C.
- Typical mold temperature : 80 - 110°C.
- Drying time and temperature (only for bags opened for more than two hours) : 4 - 8 hours / 100 - 110°C.

PROCESSING Injection Molding	
DELIVERY FORM Pellets	
SPECIAL CHARACTERISTICS Bio-Based, Conductive	