

PLATAMID® M 2468 PELLETS

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Copolyamide Hot Melt Adhesive / Extrusion Applications

Platamid® M 2468 is a standard thermoplastic copolyamide hot melt adhesive available in pellet form. This low to medium melt viscosity grade is particularly suitable for manufacturing webs, nets, mono- and multi-filaments, and films by extrusion. **Platamid® M 2468** offers a good adhesion at low fusing conditions to various polar substrates (thermoplastics, thermosets, metal, natural fibers, etc).

Platamid® M 2468 has good dry cleaning resistance and washing resistance up to 60°C.

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Melt Volume-Flow Rate	26 / *	cm ³ /10min	ISO 1133
Temperature	160 / *	°C	-
	320 / *	°F	-
Load	2.16 / *	kg	-
	4.76 / *	lb	-
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	102 / *	°C	ISO 11357-1/-3
OTHER PROPERTIES			
Density	1060 / -	kg/m ³	ISO 1183
	1.06 / -	g/cm ³	
%Bio-Based	25	-	ASTM D6866

AVAILABLE GRADES

This product is available:

- Dried with optical brightener (M 2468 TA)
- Un-dried with optical brightener (M 2468 FA)

PACKAGING

- Platamid® M 2468 TA is delivered in 25 kg sealed bags and 500kg sealed big bags (GRVS).
 - Platamid® M 2468 FA is delivered in 500kg sealed rigid containers (GRVC) and 500kg sealed big bags (GRVS).
- These grades are ready to be processed.

SHELF LIFE

Two years from the date of delivery. For any use above this limit, please refer to our technical services.

RENEWABLE CARBON CONTENT

>25% (calculated, ASTM D6866)

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PROCESSING Film Extrusion, Melt Spinning, Web Processing	
DELIVERY FORM Pellets	
SPECIAL CHARACTERISTICS Adhesive, Bio-Based	
REGIONAL AVAILABILITY North America, Europe, Asia Pacific, South and Central America, Near East/Africa	