

Polyether block amide **Pebax® Rnew 40R53 SA 01** is a thermoplastic elastomer made of flexible polyether and rigid polyamide based on renewable resources.

Note that this document is a **temporary** data sheet.

Main Characteristics	Value	Unit	Test Method
Percentage of Renewable Carbon (calculation)	44-48	%	ASTM 6866
Density	1.03	g/cm ³	ISO 1183
Melting Point	148	°C	ISO 11357
Hardness Shore (*) Instantaneous After 15 s	42 39	Shore D Shore D	ISO 868
Tensile Test (*) Stress at Break Strain at Break	45 >600	MPa %	ISO 527
Tensile Modulus (*)	70	MPa	ISO 527

(*) Samples conditioned 15 days at 23°C - 50 % R.H.

Processing Conditions	Typical Values
Drying (*): Time / Temperature	4-6 hours / 60-70°C
Injection Temperature: Min / Recommended / Max	200°C / 240°C / 270°C
Extrusion Temperature: Min / Recommended / Max	210°C / 220°C / 230°C
Mold Temperature:	10-30°C

(*) Pebax® is delivered dried in sealed packaging ready to be processed. Drying is only necessary for bags opened for more than 2 hours.