

RILSAN® BESVOA MED

Rilsan® BESVOA MED is a polyamide produced from a renewable source. This natural grade, dedicated to extrusion, contains a negligible amount of oligomers. Rilsan® BESVOA MED offers the highest quality and it is specifically designed to meet the stringent requirements of the medical applications such as minimally invasive devices. Upon request letters regarding USP Class VI compliance can be provided.

MAIN CHARACTERISTICS

Property	Typical Value	Unit	Test Method
Nature & Designation	PA11, E, 22-010		ISO 1874
Renewable Carbon (calculation)	100	%	ASTM D6866
Density	1.02	g/cm ³	ISO 1183
Melting Point	186	°C	ISO 11357
Hardness (*) Instantaneous After 15 s	76 71	Shore D Shore D	ISO 868
Tensile Test (*) Stress at Yield Strain at Yield Stress at Break Strain at Break	36 5 52 >200	MPa % MPa %	ISO 527
Tensile Modulus (*)	1180	MPa	ISO 178
Flexural Modulus (*)	1100	MPa	ISO 178
Charpy Impact (*) Unnotched 23°C Unnotched -30°C V-notched 23°C V-notched -30°C	No break No break 15 13	kJ/m ² kJ/m ² kJ/m ² kJ/m ²	ISO 179

(*) Samples conditioned 15 days at 23°C - 50 % R.H.

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MAIN APPLICATIONS

- Nutritional bags.
- Catheters.

PROCESSING CONDITIONS

Conditions	Typical values
Extrusion Melt Temperature (Min / Recommended / Max)	230°C / 250°C / 280°C
Drying (only necessary for bags opened for more than two hours) Time Temperature	4 - 6 hours 65 - 80°C

PACKAGING

This grade is delivered dried in sealed packaging (25 kg bags) ready to be processed.