

RILSAN® BMNO P40 TLD

PA11-P, MHLR, 12-003

Rilsan® BMNO P40 TLD resin is a polyamide 11 produced from a renewable source. This natural grade is plasticized and designed for injection molding.

The percentage of renewable carbon according to ASTM D 6866 (calculated) is >88%.

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Melt Volume-Flow Rate	35 / *	cm³/10min	ISO 1133
Temperature	235 / *	°C	-
	455 / *	°F	
Load	2.16 / *	kg	-
	4.76 / *	lb	
Molding Shrinkage, parallel	1.2 / *	%	ISO 294-4, 2577
Molding Shrinkage, normal	1.0 / *	%	ISO 294-4, 2577
MECHANICAL PROPERTIES			
Tensile Modulus	- / 345	MPa	ISO 527-1/-2
	- /	psi	
Yield stress	50000 - / 25	MPa	ISO 527-1/-2
	- / 3630	psi	
Yield strain	- / 42	%	ISO 527-1/-2
Nominal Strain at Break	- / >50	%	ISO 527-1/-2
Shore D Hardness	58 / *	-	ISO 868
Charpy Impact Strength, +23°C	- / No Break	kJ/m²	ISO 179/1eU
Charpy Impact Strength, -30°C	- / No Break	kJ/m²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / No Break	kJ/m²	ISO 179/1eA
Charpy Notched Impact Strength, -30°C	- / 6	kJ/m²	ISO 179/1eA
	- / 2.85	ftlb/in²	
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	181 / *	°C	ISO 11357-1/-3
Temp. of Deflection Under Load, 1.80 MPa	45 / *	°C	ISO 75-1/-2
	113 / *	°F	
Temp. of Deflection Under Load, 0.45 MPa	130 / *	°C	ISO 75-1/-2
	266 / *	°F	

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Vicat Softening Temperature, 50°C/h 50N	140 / *	°C	ISO 306
	284 / *	°F	
Coeff. of Linear Thermal Expansion, parallel	110 / *	E-6/K	ISO 11359-1/-2
ELECTRICAL PROPERTIES			
Relative Permittivity, 100Hz	10 / -	-	IEC 60250
Relative Permittivity, 1MHz	4 / -	-	IEC 60250
Dissipation Factor, 100Hz	1790 / -	E-4	IEC 60250
Dissipation Factor, 1MHz	964 / -	E-4	IEC 60250
Volume Resistivity	- / 1E9	Ohm*m	IEC 60093
Surface Resistivity	* / 5E11	Ohm	IEC 60093
Dielectric (Electric) Strength	- / 23	kV/mm	IEC 60243-1
	- / 584	kV/in	
Comparative Tracking Index	* / 600	-	IEC 60112
OTHER PROPERTIES			
Water Absorption	1.6 / *	%	Sim. to ISO 62
Density	1050 / 1050	kg/m³	ISO 1183
	1.05 / 1.05	g/cm³	
%Bio-Based	88	-	ASTM D6866

MAIN APPLICATIONS:

- Tennis racquet bumpers

PACKAGING:

This grade is delivered dried in sealed packaging (25 kg bags) ready to be processed.

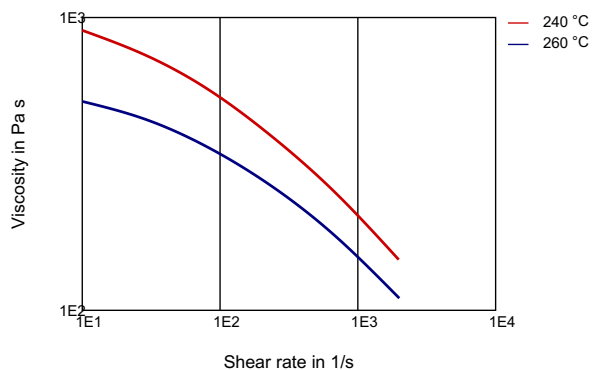
SHELF LIFE:

Two years from the delivery. For any use above this limit, please refer to our technical services.

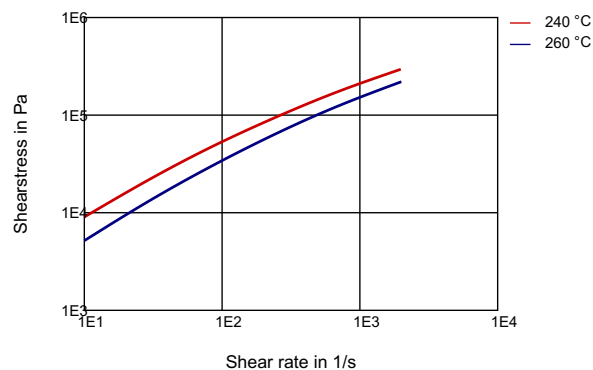
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DIAGRAMS

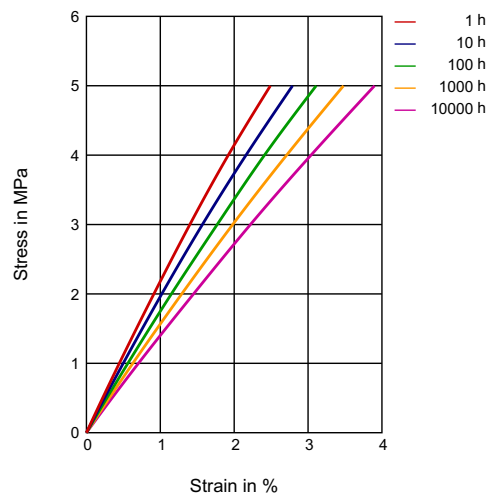
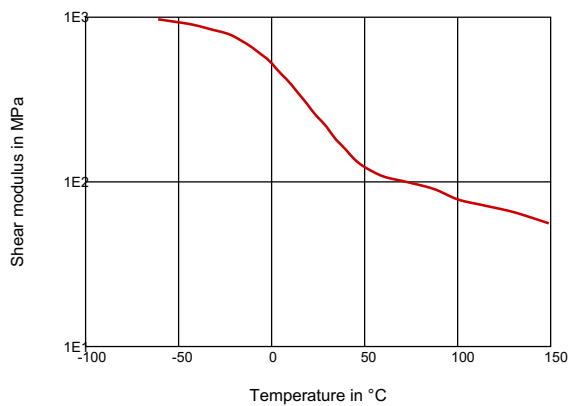
VISCOSITY-SHEAR RATE



SHEARSTRESS-SHEAR RATE

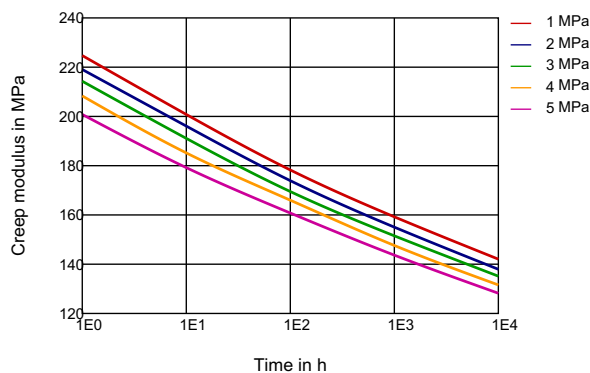


DYNAMIC SHEAR MODULUS-TEMPERATURE & STRESS-STRAIN (ISOCHRONOUS) 73°F



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CREEP MODULUS-TIME 73°F



Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 210°C / 230°C / 280°C.
- Mold temperature : 20 - 60°C
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-6 hours at 80-90°C.

PROCESSING Injection Molding	
DELIVERY FORM Pellets	
ADDITIVES Release agent, Plasticizer	
SPECIAL CHARACTERISTICS Bio-Based, Heat Stabilized, Light Stabilized	
REGIONAL AVAILABILITY North America, Europe, Asia Pacific, South and Central America, Near East/Africa	