

Rilsan® White Fluid Bed Powder

Rilsan® fluid bed powders are thermoplastic polyamides obtained from renewable resources.

Outstanding characteristics: abrasion resistance, corrosion resistance, impact resistance, sound reduction, flexibility, low coefficient of friction.

PROPERTIES	VALUE	UNIT	TEST STANDARD
POWDER PROPERTIES			
Color	White	-	-
Melting Temperature	183 - 193	°C	ISO 1218
	361 - 379	°F	
POWDER COATING PROPERTIES			
Covering Efficiency , 300µm	0.36	kg/m²	-
Specific Gravity of Coating, 20°C	1.18	-	ISO 1183
Abrasion Resistance, Wheel CS 17, load 1 kg, 1000 cycles	20	mg	ASTM D1044
Impact Resistance	160	J	ASTM D2794
	1420	in-lb	

MAIN APPLICATIONS:

- · coating of wire goods and piping components exposed to high weathering or corrosive environments
- Rilsan® fluid bed powders are designed to coat metal substrates via fluidized powder bed dipping
- Good adhesion after over 2000 hours Only 15% fine particles < 75 μ m of salt spray testing (ISO 9227)
- Only 0.1% coarse particles > 250 µm (ASTM D3451)
- coating of machinery exposed to high
 coating of springs for sound reduction abrasion such as spline shafts
- · Additional info
- (ASTM D3451)
- 5 year shelf life from date of manufacture

- · Smooth texture with a glossy appearance
- Only 1% coarse particles > 212 μm (ASTM D3451)
- · Available in 100 lb drums



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RILSAN® FINE POWDERS WHITE RDP 21 FB

PROCESSING	
Coating, Fluidized Bed Dipping	
DELIVERY FORM	
Powder	

