

## Rilsan® White Electrostatic Spray Powder

Rilsan® electrostatic spray powders are thermoplastic polyamides obtained from renewable resources.

Outstanding characteristics: abrasion resistance, corrosion resistance, impact resistance, sound reduction, flexibility, low coefficient of friction.

PROPERTIES	VALUE	UNIT	TEST STANDARD
POWDER PROPERTIES			
Color	White	-	-
Melting Temperature	183 - 193	°C	ISO 1218
	361 - 379	°F	
POWDER COATING PROPERTIES			
Covering Efficiency , 120µm	0.14	kg/m²	-
Specific Gravity of Coating, 20°C	1.19	-	ISO 1183
Abrasion Resistance, Wheel CS 17, load 1 kg, 1000 cycles	18	mg	ASTM D1044
Impact Resistance	160	J	ASTM D2794
	1420	in-lb	

## **MAIN APPLICATIONS:**

- · coating of wire goods and piping components exposed to high weathering or corrosive environments
- Rilsan® electrostatic spray powders are designed to coat metal substrates via a charged powder spraying gun
- Good adhesion after over 2000 hours Only 2.5% coarse particles > 75  $\mu$ m of salt spray testing (ISO 9227)
- Only 0.2% coarse particles > 150 µm (ASTM D3451)
- · coating of machinery exposed to high · coating of springs for sound reduction abrasion such as spline shafts
- · Additional info
- (ASTM D3451)
- 5 year shelf life from date of manufacture

- · Smooth texture with a glossy appearance
- Only 0.5% coarse particles > 106 μm (ASTM D3451)
- · Available in 100 lb drums



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## RILSAN® FINE POWDERS WHITE RDP 21 ES

PROCESSING	
Coating, Electrostatic Spray	
DELIVERY FORM	
Powder	
REGIONAL AVAILABILITY	
North America	

