



# 6333 SP 01

Polyether block amide **PEBAX® 6333 SP 01** is a thermoplastic elastomer made of flexible polyether and rigid polyamide. This SP grade has been developed to be heat and UV resistant, with improved properties compared to SN grades.

Main Characteristics	Value	Unit	Test Method
Density	1.01	g/cm <sup>3</sup>	ISO 1183
Water Absorption at Equilibrium at 20°C and 50 % RH	0.7	%	ISO 62
Water Absorption at Saturation 24 h in water at 23°C	1.1	%	
Melting Point	169	°C	ISO 11357
Vicat Point Under 1 daN	157	°C	ISO 306
Hardness Shore (*) Instantaneous	64	Shore D	ISO 868
After 15 s	58	Shore D	
Tensile Test (*) Stress at Break	53	MPa	ASTM D 638
Strain at Break	>350	%	
Flexural Modulus (*)	285	MPa	ISO 178
Charpy Impact unnotched 23°C	No break	kJ/m <sup>2</sup>	ISO 179
unnotched -30°C	No break	kJ/m <sup>2</sup>	
V-notched 23°C	No break	kJ/m <sup>2</sup>	
V-notched -30°C	20 <sup>(c)</sup>	kJ/m <sup>2</sup>	

(\*) Samples conditioned 15 days at 23°C - 50 % R.H.

(c) = Complete Break

Processing Conditions	Typical Values
Drying (*): Time / Temperature	4-6 hours / 65-75°C
Injection Temperature: Min / Recommended / Max	230°C / 260°C / 290°C
Extrusion Temperature: Min / Recommended / Max	210°C / 225°C / 240°C
Mold Temperature:	25-60°C

(\*) Pebax® is delivered dried in sealed packaging ready to be processed. Drying is only necessary for bags opened for more than 2 hours.