

RILSAMID®

AESN BLACK P201 TL

ISO 16396 - PA12-HIP, EGHL, C22-007

Rilsamid® AESN BLACK P201 TL resin is a black colored polyamide 12.

This grade is plasticized and designed for tube extrusion.

Rilsamid® AESN BLACK P201 TL resin falls into the PA12-PHLY category according to DIN 73378.

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Melt Volume-Flow Rate	5 / *	cm³/10min	ISO 1133
Temperature	235 / *	°C	-
	455 / *	°F	-
Load	5 / *	kg	-
	11 / *	lb	-
MECHANICAL PROPERTIES			
Tensile Modulus	- / 540	MPa	ISO 527-1/-2
	- /	psi	
Yield stress	78300 - / 30	MPa	ISO 527-1/-2
	- / 4350	psi	
Yield strain	- / 22	%	ISO 527-1/-2
Nominal Strain at Break	- / >50	%	ISO 527-1/-2
Shore D Hardness	64 / *	-	ISO 868
Charpy Impact Strength, +23°C	- / No Break	kJ/m²	ISO 179/1eU
Charpy Impact Strength, -30°C	- / No Break	kJ/m²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / No Break	kJ/m²	ISO 179/1eA
Charpy Notched Impact Strength, -30°C	- / 7	kJ/m²	ISO 179/1eA
	- / 3.33	ftlb/in²	
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	176 / *	°C	ISO 11357-1/-3
OTHER PROPERTIES			
Density	1010 / 1010	kg/m³	ISO 1183
	1.01 / 1.01	g/cm³	

MAIN APPLICATIONS:

- Air brake
- Tubing for use in motor vehicles

PACAKAGING:

This material is delivered in sealed packaging (800 kg rigid containers) ready to be processed.

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SHELF LIFE:

Two years from date of delivery. For any use above this limit, please refer to our technical services.

Processing conditions:

- Typical melt temperature: (Min / Recommended / Max): 230°C / 250 °C / 270 °C
- Drying time and temperature (only necessary if containers opened for more than two hours): 4 - 6 hours at 80°C

PROCESSING Profile Extrusion, Other Extrusion	
DELIVERY FORM Pellets	
ADDITIVES Lubricants, Plasticizer	
SPECIAL CHARACTERISTICS Heat Stabilized, Light Stabilized	
REGIONAL AVAILABILITY North America, Europe, Asia Pacific, South and Central America, Near East/Africa	