

PEBAX®

4033 SA 01 MED

Polyether block amide **Pebax® 4033 SA 01 MED** resin is a thermoplastic elastomer made of flexible polyether and rigid polyamide.

This grade offers the highest quality and it is specially designed to meet the stringent requirements of the medical applications such as minimally invasive devices. Upon request, letters regarding USP Class VI compliance can be provided.

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Molding Shrinkage, parallel	0.4 / *	%	ISO 294-4, 2577
Molding Shrinkage, normal	1.1 / *	%	ISO 294-4, 2577
MECHANICAL PROPERTIES			
Tensile Modulus	73 / 71	MPa	ISO 527-1/-2
	10600 / 10300	psi	
Stress at 50% Strain	9 / 9	MPa	ISO 527-1/-2
	1310 / 1310	psi	
Strain at Break	>50 / >50	%	ISO 527-1/-2
Shore A Hardness	90 / *	-	ISO 868
Shore D Hardness	35 / *	-	ISO 868
Charpy Impact Strength, +23°C	- / No Break	kJ/m²	ISO 179/1eU
Charpy Impact Strength, -30°C	- / No Break	kJ/m²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / No Break	kJ/m²	ISO 179/1eA
Charpy Notched Impact Strength, -30°C	- / No Break	kJ/m²	ISO 179/1eA
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	160 / *	°C	ISO 11357-1/-3
OTHER PROPERTIES			
Water Absorption	1.2 / *	%	Sim. to ISO 62
Humidity Absorption	0.5 / *	%	Sim. to ISO 62
Density	1000 / 1000	kg/m³	ISO 1183
	1 / 1	g/cm³	

MAIN APPLICATIONS: • Catheters

• Flexible injected parts

PACKAGING:

This grade is delivered dried in sealed packaging (25 kg bags) ready to be processed.

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SHELF LIFE:

Two years from the delivery. For any use above this limit, please refer to our technical services.

Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 200°C / 240°C / 270°C.
- Typical mold temperature : 10 – 30°C.
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-6 hours at 60-70°C.

Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 210°C / 220°C / 230°C.
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-6 hours at 60-70°C.

PROCESSING	
Injection Molding, Other Extrusion	
DELIVERY FORM	
Pellets	
SPECIAL CHARACTERISTICS	
Heat Stabilized	
REGIONAL AVAILABILITY	
North America, Europe, Asia Pacific, South and Central America, Near East/Africa	