

PEBAX®

4033 SA 01

Polyether block amide **Pebax® 4033 SA 01** resin is a thermoplastic elastomer made of flexible polyether and rigid polyamide. This SA grade is specially designed to food uses.

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Molding Shrinkage, parallel	0.4 / *	%	ISO 294-4, 2577
Molding Shrinkage, normal	1.1 / *	%	ISO 294-4, 2577
MECHANICAL PROPERTIES			
Tensile Modulus	73 / 71	MPa	ISO 527-1/-2
	10600 / 10300	psi	
Stress at 50% Strain	9 / 9	MPa	ISO 527-1/-2
	1310 / 1310	psi	
Strain at Break	>50 / >50	%	ISO 527-1/-2
Shore A Hardness	90 / *	-	ISO 868
Shore D Hardness	35 / *	-	ISO 868
Charpy Impact Strength, +23°C	- / No Break	kJ/m²	ISO 179/1eU
Charpy Impact Strength, -30°C	- / No Break	kJ/m²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / No Break	kJ/m²	ISO 179/1eA
Charpy Notched Impact Strength, -30°C	- / No Break	kJ/m²	ISO 179/1eA
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	160 / *	°C	ISO 11357-1/-3
OTHER PROPERTIES			
Water Absorption	1.2 / *	%	Sim. to ISO 62
Humidity Absorption	0.5 / *	%	Sim. to ISO 62
Density	1000 / 1000	kg/m³	ISO 1183
	1 / 1	g/cm³	

MAIN APPLICATIONS: • Flexible injected parts • PA6 film modifier

• Note: this grade is not recommended by Arkema for usage in medical applications. For such applications Pebax® SA 01 MED should be used

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PACKAGING:

This grade is delivered dried in sealed packaging (25 kg bags) ready to be processed.

SHELF LIFE:

Two years from the delivery. For any use above this limit, please refer to our technical services.

Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 200°C / 240°C / 270°C.
- Typical mold temperature : 10 – 30°C.
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-6 hours at 60-70°C.

Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 210°C / 220°C / 230°C.
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-6 hours at 60-70°C.

PROCESSING Injection Molding, Other Extrusion	
DELIVERY FORM Pellets	
SPECIAL CHARACTERISTICS Heat Stabilized	
REGIONAL AVAILABILITY North America, Europe, Asia Pacific, South and Central America, Near East/Africa	