

Technical Data Sheet Polypropylene – Homopolymer **Produced in the United States**

TotalEnergies Petrochemicals & Refining USA, Inc. **Polymers Americas**

Description

Polypropylene 3462 is formulated to give low water carryover and excellent process stability in extrusion applications.

FDA: 3462 complies with all applicable FDA regulations for food contact applications.

Recommended Applications: 3462 is recommended for slit film, monofilament, and fibrillated tape applications requiring improved process stability.

Processing: 3462 processes on conventional extrusion equipment with typical melt temperatures of 400°F-500°F (204°C-260°C).

Characteristics

	Method	Unit	Typical Value
Rheological Properties			
Melt Flow	D-1238 Condition "L"	g/10 min	4.1
Mechanical Properties			
Tensile @ Yield	D-638	psi (MPa)	5,000 (35)
Elongation	D-638	%	12
Tensile Modulus	D-638	psi (MPa)	220,000 (1,515)
Flexural Modulus	D-790	psi (MPa)	200,000 (1,380)
Izod Impact @ 73°F Notched Unnotched	D-256A	ftlbs/in. (J/m)	0.6 (32) 17.0 (907)
Thermal Properties ⁽¹⁾⁽²⁾			
Melting Point	DSC	°F (°C)	330 (165)
Heat Deflection	D-648	°F @ 66 psi °C @ 4.64 kg/cm²	225 107
Other Physical Properties			
Density	D-1505	g/cc	0.905
Fiber Properties (1)(3)			
Tenacity		g/denier	5.8
Elongation		%	28

Data developed under laboratory conditions and are not to be used as specification, maxima or minima.
MP determined with a DSC-2 Differential Scanning Calorimeter. Test procedure available upon request.
Samples processed at 6:1 draw ratio and 450 degrees F (232 degrees C) melt temperature.