

## Description

Aceso® HDPE 5502 R3 is a high density polyethylene (HDPE) with good compromise between stiffness and Environmental Stress Crack Resistance (ESCR). It has been specifically designed for the manufacture of blow molded packaging for pharmaceutical products and cosmetics liquids. However it is recommended to contact your local sales representative to obtain specific information and individual certificates regarding compliance to regulations.

Aceso® HDPE 5502 R3 is a pellet grade and contains antioxidants.

## Characteristics

Property	Method	Unit	Typical value (*)
Density	ISO 1183	g/cm <sup>3</sup>	0.954
Melt Flow Rate (190°C/21.6 kg)	ISO 1133/G	g/10 min	22
ESCR AntaroX 100%	ASTM D 1693B	h	F <sub>50</sub> = 60
Notched Charpy Impact Resistance 23°C	ISO 179-1	kJ/m <sup>2</sup>	16

(\*) Data not intended for specification purposes

## Processing

It is recommended to process HDPE 5502 R3 within the temperature range 180-220°C.