

Refining & Chemicals
Polymers

Technical data sheet High Density Polyethylene BLOW MOULDING Produced in Europe

## **Description**

HDPE 53090 is a semi high molecular weight (SHMW) high density polyethylene (HDPE) with high resistance to impact, rigidity and good Environmental Stress Crack Resistance (ESCR). It has been specifically designed for the manufacture of blow moulded articles (open top drums and jerry-cans) dedicated for the transportation of dangerous goods.

HDPE 53090 is a pellet grade and contains antioxidants.

## **Characteristics**

Property	Method	Unit	Typical value (*)
Density	ISO 1183	g/cm³	0.953
Melt Flow Rate (190°C/21.6 kg)	ISO 1133/G	g/10 min	9
FNCT	ISO 16770	h	10
Notched Charpy Impact Resistance –30°C	ISO 179-1	kJ/m²	20

(\*) Data not intended for specification purposes

## **Processing**

It is recommended to process HDPE 53090 within the temperature range 180-220°C.