

**Technical Data Sheet** High Molecular Weight High Density Fuel Tank Resin

Produced in the United States

## **Description**

HDPE MS201 BN-NA: Good melt strength, excellent impact and creep resistance, excellent stress, cracking resistance, GMP.PE.062 certification

Applications: Automotive fuel tanks

## **Characteristics**

	Method	Unit	Typical Value
Rheological Properties <sup>(1)</sup>			
Melt Flow Index	ISO 1133	g/10 min	
190°C/21.6 kg (HLMI)			6.0
Mechanical Properties <sup>(1)(2)</sup>			
Tensile Strength @ Yield	ISO 527, 50 mm/min	MPa	24.0
Elongation at Break	ISO 527, 50 mm/min	%	>600
Flexural Modulus @ 0.4% Strain	ISO 178	MPa	1,100
Notched Izod Impact Strength	D 256, A 1/8 in thick specimen	ft-lb/in	12.0
ESCR <sup>(3)</sup>	D1693, B 100% Igepal	F <sub>50,</sub> hrs	>1000
Thermal Properties <sup>(1)(2)</sup>			
Melting Point	D-3417	°F	260
Other Physical Properties			
Density	ISO 1183	g/cm <sup>3</sup>	0.946
Processing Recommendation			
Blow Molding Stock Temperature		°F	370 – 450

- (1) Data developed under laboratory conditions and are not to be used as specification, maxima or minima.
- (2) The data listed was determined on compression molded specimens and may, therefore, vary from specimens taken from molded articles.

  (3) Environmental Stress Crack Resistance (ESCR)

