

## Description

LDPE 1200 MN 18 C is a low density polyethylene made by high pressure autoclave process.

Application examples: flexible moulding, handles, closures, household items, toys, various containers (basins, buckets ...) and master-batches.

## Characteristics

Property	Method	Unit	Typical value
Density	ISO 1183	g/cm <sup>3</sup>	0.918
Melt Flow Rate (190°C/2.16 kg)	ISO 1133	g/10 min	22
Melting temperature	ISO 11357	°C	106
Vicat temperature	ISO 306	°C	85

Values indicated are typical for this product. Density and MFR are properties routinely measured during "the standard quality control procedure". The other figures are generated by tests not included in the "standard quality control procedure", and are given for information only. Data are not intended for specification purposes.

## Additives

LDPE 1200 MN 18 C doesn't contain antioxidant

## Processing

Temperature profile for injection moulding: 160 to 240 °C

General conditions for injection:

- Mould temperature between 30 and 40°C
- Hold on pressure: 20 to 50% of injection pressure
- Switch to hold on pressure: by 90% of mould filling
- Shrinkage: between 2 and 4% (according to thickness and moulding conditions)

**Mechanical properties**

Property	Method	Unit	Typical value (*)
Tensile Strength at Yield	ISO 527-2	MPa	8
Tensile Strength at Break	ISO 527-2	MPa	8
Elongation at Break	ISO 527-2	%	250
Modulus of Elasticity	ISO 527-2	MPa	160
Shore Hardness D (after 15")	ISO 868		51

(\*) Figures stated hereabove are measured on a moulded plate.