

## Description

**Polypropylene Z9450** is a low melting, high ethylene random copolymer with improved color, optics and impact properties.

**Heat Sealable:** The very low melting point of Z9450 makes it an excellent heat seal layer for oriented films.

**FDA:** Z9450 is recommended for use in non-oriented film processes for manufacture of packaging films that require improved optical and impact properties and as a heat seal layer for oriented films.

**Recommended Applications:** Z9450 is recommended for use in non-oriented film processes for manufacture of packaging films that require improved optical and impact properties and as a heat seal layer for oriented films.

**Processing:** Z9450 resin processes on film extrusion equipment with typical melt temperatures of 380-440°F (193-227°C).

## Characteristics

	Method	Unit	Typical Value
<b>Rheological Properties</b>			
Melt Flow	D-1238	g/10 min	5
<b>Film Properties, Non Oriented<sup>(1)</sup></b>			
Haze,	D-1003	%	2
Gloss, 45°	D-2457	%	85
Ultimate Tensile	D-882	psi (M Pa)	2,500 (17)
1% Secant Modulus	D-882	psi (M Pa)	50,000 (345)
WVTR	F-1249-90	g/100 sq. in./24 hrs./mil @ 100°F, 90% RH	1.2
Melting Point	DSC <sup>(2)</sup>	°F (°C)	264 (129)
Dart Impact (F50)	D-1709	g/mil	270
Heat Seal Temperature	<sup>(3)</sup>	°F (°C)	234 (112)
<b>Other Physical Properties</b>			
Density	D-1505	g/cc	0.89

(1) Data developed under laboratory conditions and are not to be used as specification, maxima or minima.  
 (2) MP determined with a DSC-2 Differential Scanning Calorimeter. Test procedure available upon request.  
 (3) Minimum seal strength is 200 g/inch at 15 psi pressure and 1 sec.