



APEX® 17-9999E-55NT1 CLR GREEN

Teknor Apex Asia Pacific PTE. LTD. - Flexible Polyvinyl Chloride

General Information

Product Description

APEX 17-9999E-55NT1 CLR GREEN is a Non-DEHP Polyvinyl Chloride Extrusion Compound available in pellet form for medical application

General

Material Status	• Commercial: Active
Availability	• Asia Pacific
Features	• Ethylene Oxide Sterilizable • Non-DEHP Plasticizer • Radiation (Gamma) Resistant
Uses	• Medical/Healthcare Applications
Forms	• Pellets
Processing Method	• Blow Molding • Extrusion • Injection Molding

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.19		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	1600	psi	ASTM D638
Tensile Elongation (Break)	350	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	48		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Thermal Stability - (190°C)	> 30	min	ASTM D2115-92

Additional Information

Typical temperature profile for processing compound is from 135oC to 180oC. The optimum temperatures depend on the type of machine as well as screw design being used to process.

Feeding zone 135°C

Compression zone 145°C ~ 155°C

Mixing zone 155°C ~ 165°C

Nozzle / Die zone 165°C ~ 180°C

Notes

¹ Typical properties: these are not to be construed as specifications.