



APEX® 1850

Teknor Apex Company - Flexible Polyvinyl Chloride

General Information

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• High Heat Resistance		
Uses	• Connectors • Grommets	• Plugs • Strain Reliefs	
Wire Types	• Molded Components		
RoHS Compliance	• RoHS Compliant		
Appearance	• Opaque		
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.35		ASTM D792
Molding Shrinkage - Flow	0.010 to 0.012	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	2650	psi	ASTM D638
Tensile Elongation (Break)	280	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore C, 10 sec)	71		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	1.40	°F	ASTM D746
Flammability	Nominal Value	Unit	Test Method
Oxygen Index	28	%	ASTM D2863

Additional Information

Temperature Rating: 105 °C

Processing Information

Injection	Nominal Value	Unit
Processing (Melt) Temp	375	°F

Notes

¹ Typical properties: these are not to be construed as specifications.