



# APEX® 414

Teknor Apex Company - Flexible Polyvinyl Chloride

## General Information

### General

|                   |                                          |                             |                 |
|-------------------|------------------------------------------|-----------------------------|-----------------|
| Material Status   | • Commercial: Active                     |                             |                 |
| Availability      | • Africa & Middle East<br>• Asia Pacific | • Europe<br>• Latin America | • North America |
| Features          | • Oil Resistant                          |                             |                 |
| Appearance        | • Clear/Transparent                      |                             |                 |
| Forms             | • Pellets                                |                             |                 |
| Processing Method | • Extrusion                              |                             |                 |

## ASTM & ISO Properties <sup>1</sup>

| Physical                             | Nominal Value | Unit | Test Method |
|--------------------------------------|---------------|------|-------------|
| Density / Specific Gravity           | 1.29          |      | ASTM D792   |
| Mechanical                           | Nominal Value | Unit | Test Method |
| Tensile Strength (Break)             | 3250          | psi  | ASTM D638   |
| Tensile Elongation (Break)           | 320           | %    | ASTM D638   |
| Hardness                             | Nominal Value | Unit | Test Method |
| Durometer Hardness (Shore A, 15 sec) | 90            |      | ASTM D2240  |
| Thermal                              | Nominal Value | Unit | Test Method |
| Brittleness Temperature              | 5.00          | °F   | ASTM D746   |

## Processing Information

| Extrusion        | Nominal Value | Unit |
|------------------|---------------|------|
| Melt Temperature | 360           | °F   |

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.