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TEKNOR APEX

FLEXALLOY® 9100-35

Teknor Apex Company - Polyvinyl Chloride Elastomer

General Information

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• General Purpose • Good Thermal Stability	• Recyclable Material • Ultra High Molecular Weight	• Weather Resistant
Uses	• Film • Footwear • Gaskets • Hose	• Rope • Seals • Sheet • Tool/Tote Box	• Tubing • Weatherstripping • Wheels
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

ASTM & ISO Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.07		ASTM D792
Molding Shrinkage - Flow	0.010 to 0.025	in/in	ASTM D955
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength (100% Strain)	300	psi	ASTM D638
Tensile Strength (Break)	900	psi	ASTM D638
Tensile Elongation (Break)	380	%	ASTM D638
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tear Strength [2]	105	lbf/in	ASTM D624
Compression Set			ASTM D395
73°F, 22 hr	23	%	
158°F, 22 hr	61	%	
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness (Shore A, 15 sec)	35		ASTM D2240
Thermal	**Nominal Value**	**Unit**	**Test Method**
Continuous Use Temperature	140	°F	ASTM D794
Brittleness Temperature	-71.0	°F	ASTM D746

Additional Information

Brittle Temperature, ASTM D746: <-57°C

Processing Information

Injection	Nominal Value	Unit
Suggested Max Regrind	20	%
Rear Temperature	320 to 350	°F
Middle Temperature	320 to 350	°F
Front Temperature	320 to 350	°F
Mold Temperature	75 to 125	°F
Back Pressure	50.0 to 150	psi
Screw L/D Ratio	20.0:1.0 to 24.0:1.0	
Screw Compression Ratio	2.0:1.0 to 3.0:1.0	