



FLEXALLOY® OR 9800-60

Teknor Apex Company - Polyvinyl Chloride Elastomer

General Information

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Oil Resistant	• Ultra High Molecular Weight	
Uses	• Footwear • Gaskets • Hose	• Power/Other Tools • Seals • Tool/Tote Box	• Tubing • Wire & Cable Applications
RoHS Compliance	• RoHS Compliant		
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.14		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	2.5	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	1210	psi	ASTM D638
Tensile Elongation (Break)	320	%	ASTM D638
Elastomers	Nominal Value	Unit	Test Method
Compression Set (158°F, 22 hr)	42	%	ASTM D395
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 15 sec)	59		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Continuous Use Temperature	194	°F	ASTM D794
Brittleness Temperature	-59.8	°F	ASTM D746

Additional Information

Elongation Retention , Oil Immersion, ASTM #3 oil, 125°C, 7 days: 82%
Tensile Strength Retention , Oil Immersion, ASTM #3 oil, 125°C, 7 days: 150%
Swell, Oil Immersion, ASTM #3 oil, 125°C, 7 days: -3.5%
Dynamic Heat Stability, 205°C: >60 min

Notes

¹ Typical properties: these are not to be construed as specifications.