



Sinvicomp SFM4200

Teknor Apex Asia Pacific PTE. LTD. - Flexible Polyvinyl Chloride

General Information

Product Description

Sinvicomp SFM 4200 is a Polyvinyl Chloride Molding Compound available in pellet form.

General

Material Status	• Commercial: Active
Availability	• Asia Pacific
Features	• DEHP Plasticizer • Non-Toxic
Forms	• Pellets
Processing Method	• Injection Molding

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.24		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ²	1740	psi	ASTM D638
Tensile Elongation (Break)	270	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 10 sec)	75		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Heat Stability - Oven (374°F)	> 30.0	min	ASTM D2115-92

Additional Information

Typical temperature profile for processing compound is from 140°C to 180°C. The optimum temperatures depend on the type of machine as well as screw design being used to process.

Feeding zone :140°C

Mixing zone :155°C ~ 170°C

Nozzle / Die zone :160°C ~ 180°C

Mold temperature :0°C ~ 50°C

Notes

¹ Typical properties: these are not to be construed as specifications.

² 20 in/min