



Sinvicomp SIZ5606

Teknor Apex Asia Pacific PTE. LTD. - Flexible Polyvinyl Chloride

General Information

Product Description

"Sinvicomp" SIZ 5606 is a wire & cable polyvinylchloride compound available in pellet form. SIZ 5606 provides good performance for insulation of electrical wires.

General

Material Status	• Commercial: Active
Availability	• Asia Pacific
Uses	• Insulation
Wire Types	• TI1 • TI2
Forms	• Pellets
Processing Method	• Extrusion

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity ²	1.46		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	2470	psi	IEC 811-1-1
Tensile Elongation (Break)	280	%	IEC 811-1-1
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	83		ASTM D2240
Aging	Nominal Value	Unit	Test Method
Mechanical Properties After Aging in Air Oven, 176°F, 168 hr ³			IEC 60811-1-1
Change in Tensile Elongation	15	%	
Change in Tensile Strength	10	%	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity (68°F)	1.0E+14	ohms·cm	BS 2782
Additional Information	Nominal Value	Unit	Test Method
Loss of Mass - Oven Ageing Condition @ 80 ± 2°C for 7 days	1.00	mg/cm ²	BS EN 60811-3-3.2

Typical temperature profile for SINVICOMP compound is from 160°C to 170°C. The optimum temperatures depend on the type of machine as well as screw design being used to process SINVICOMP.

Feeding zone: 150°C

Mixing zone: 160°C~165°C

Metering zone: 165°C~170°C

Nozzle/Die Zone: 170°C

Notes

¹ Typical properties: these are not to be construed as specifications.

² @ 23°C

³ @ 80 ± 2°C