



Sinvicomp SRF3707L

Teknor Apex Asia Pacific PTE. LTD. - Rigid Polyvinyl Chloride

General Information

Product Description

"Sinvicomp" SRF 3707L is an injection molding grade polyvinylchloride compound available in pellet form. SRF 3707L provides medium impact performance suitable for rigid pipes fittings, electrical sockets and couplings that need higher lubrication and better flow.

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific		
Features	• Medium Impact Resistance		
Uses	• Electrical Parts	• Fittings	
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity ²	1.45		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	7110	psi	ASTM D638
Tensile Elongation (Break)	130	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	1.3	ft-lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Thermal Stability - Congo red (374°F)	> 30	min	BS 2782

Additional Information

Typical temperature profile for processing SINVICOMP compound is from 160°C to 180°C. The optimum temperatures depend on the type of machine as well as screw design being used to process SINVICOMP.

Feeding zone 160°C

Compression zone 160°C ~ 170°C

Mixing zone 170°C ~ 180°C

Nozzle / Die zone 180°C

Notes

¹ Typical properties: these are not to be construed as specifications.

² ±0.02