



Sinvicomp SRG6465

Teknor Apex Asia Pacific PTE. LTD. - Flexible Polyvinyl Chloride

General Information

General

Material Status	• Commercial: Active
Availability	• Asia Pacific
Features	• Good Stiffness
Uses	• Gaskets
Forms	• Granules
Processing Method	• Extrusion

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.41 to 1.45		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	> 2180	psi	ASTM D638
Tensile Elongation (Break)	> 250	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A)	79		ASTM D2240
Thermal	Nominal Value	Unit	
Low Temperature Brittleness ²	< -13	°F	
Additional Information	Nominal Value	Unit	
Fungal Resistance - Fungicide Material	Present		

Typical temperature profile for SINVICOMP compound is from 140°C to 160°C. The optimum temperatures depend on the type of machine as well as screw design being used to process SINVICOMP.

Feeding zone: 140°C
Mixing zone: 140°C~150°C
Metering zone: 150°C~160°C
Nozzle/Die Zone: 160°C

Notes

¹ Typical properties: these are not to be construed as specifications.

² Method: GB5470