



Sinvicomp TAZ52033UL

Teknor Apex Asia Pacific PTE. LTD. - Flexible Polyvinyl Chloride

General Information

Product Description

"Sinvicomp" TAZ52033UL is a wire & cable polyvinylchloride compound available in pellet form. It provides excellent low temperature performance for CSA C22.2 cable types:

- TECK 90
- ACWU 90
- USEI 90

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Flame Retardant • Low Temperature Resistant	• Oil Resistant • Sunlight Resistant (720 hours)	
Uses	• Cable Jacketing	• Flame Retardant Jacketing	
Wire Types	• TECK90		
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Opaque	
Forms	• Pellets		
Processing Method	• Wire & Cable Extrusion		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.33		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ² (Break)	2760	psi	ASTM D638
Tensile Elongation ² (Break)	300	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 10 sec)	81		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Continuous Use Temperature	194	°F	ASTM D794
Brittleness Temperature	-47.2	°F	ASTM D746
Aging	Nominal Value	Unit	Test Method
Mechanical Properties After Aging in Air Oven, 250°F, 336 hr			ASTM D638
Change in Tensile Elongation	25	%	
Change in Tensile Strength	15	%	
Flammability	Nominal Value	Unit	Test Method
Oxygen Index	28	%	ASTM D2863

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Additional Information

- Oil Resistance:
4 Hours at 70°C CSA C22.2
- Sunlight Resistance:
1,000 hours CSA C22.2

Typical temperature profile for processing SINVICOMP compound is from 160°C to 185°C. The optimum temperatures depend on the type of machine as well as screw design being used to process SINVICOMP.

Feeding zone: 160°C
Compression zone: 170°C~185°C
Mixing zone: 180°C~185°C
Nozzle/Die Zone: 180°C~185°C

Notes

¹ Typical properties: these are not to be construed as specifications.

² 20 in/min
