



Vital-Line SHE6501

Teknor Apex Asia Pacific PTE. LTD. - Flexible Polyvinyl Chloride

General Information

Product Description

Vital-Line SHE 6501 is a Polyvinyl Chloride Medical Extrusion Compound available in pellet form.

General

Material Status	• Commercial: Active
Availability	• Asia Pacific
Features	• Ethylene Oxide Sterilizable • Non-DEHP Plasticizer
Uses	• Medical Devices • Tubing
Forms	• Pellets
Processing Method	• Extrusion

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.19		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ² (Yield)	2180	psi	ASTM D638
Tensile Elongation (Break)	420	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 10 sec)	66		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Thermal Stability (374°F)	> 30	min	ASTM D2115-92

Additional Information

Typical temperature profile for processing compound is from 145oC to 165oC. The optimum temperatures depend on the type of machine as well as screw design being used to process.

Feeding zone 145°C

Compression zone 145°C ~ 155°C

Mixing zone 150°C ~ 160°C

Nozzle / Die zone 160°C ~ 165°C

Notes

¹ Typical properties: these are not to be construed as specifications.

² 20 in/min