



Vital-Line SHE6381G

Teknor Apex Asia Pacific PTE. LTD. - Flexible Polyvinyl Chloride

General Information

Product Description

Vital-Line SHE 6381G is a Polyvinyl Chloride Medical Extrusion Compound available in pellet form.

General

Material Status	• Commercial: Active
Availability	• Asia Pacific
Features	• Ethylene Oxide Sterilizable • Radiation (Gamma) Resistant • Non-DEHP Plasticizer • Steam Sterilizable
Uses	• Medical Devices
Forms	• Pellets
Processing Method	• Extrusion

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.19		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ²	2470	psi	ASTM D638
Tensile Elongation (Break)	370	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 10 sec)	67		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Heat Stability - Oven (374°F)	> 30.0		ASTM D2115-92

Additional Information

Typical temperature profile for processing compound is from 145°C to 180°C. The optimum temperatures depend on the type of machine as well as screw design being used to process.

Feeding zone 145°C

Compression zone 150°C ~ 175°C

Mixing zone 160°C ~ 180°C

Nozzle / Die zone 145°C ~ 170°C

Notes

¹ Typical properties: these are not to be construed as specifications.

² 20 in/min