



Vital-Line SHE6505

Teknor Apex Asia Pacific PTE. LTD. - Flexible Polyvinyl Chloride

General Information

General

Material Status	• Commercial: Active
Availability	• Asia Pacific
Features	• Ethylene Oxide Sterilizable • Non-DEHP Plasticizer
Uses	• Medical/Healthcare Applications
Forms	• Pellets
Processing Method	• Extrusion

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.20		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ² (Yield)	2180	psi	ASTM D638
Tensile Elongation (Break)	350	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	71		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Heat Stability (374°F)	> 30.0	min	ASTM D2115-92

Additional Information

Typical temperature profile for processing compound is from 135°C to 185°C. The optimum temperatures depend on the type of machine as well as screw design being used to process.

Feeding zone: 135°C

Compression zone: 145°C-155°C

Mixing zone: 155°C-175°C

Nozzle/Die zone: 165°C-185°C

Notes

¹ Typical properties: these are not to be construed as specifications.

² 20 in/min