



Weatherguard® WG 1460 HG

Teknor Apex Company - Rigid Polyvinyl Chloride

General Information

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Latin America • North America	
Features	• Excellent Processability • Good Flow • Good Weather Resistance	• High Gloss • Low Heat Build-up • Medium Gloss	• UV Stabilized
Uses	• Building Materials • Capstock • Cladding Capstock	• Decking Capstock • Fencing & Decking • Railing Capstock	• Siding Capstock
Regulatory Statement	• Due to the frequent updates to regulations, specifically, California Proposition 65, EU REACH SVHCs, and RoHS, please contact Teknor Apex for the most up to date compliance statement, or refer to section 15 of the product SDS.		
Forms	• Pellets		
Processing Method	• Extrusion		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.48		ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/21.6 kg)	44	g/10 min	ASTM D1238
PVC Cell Classification	1-22144-02		ASTM D4216
PVC Cell Classification	13352		ASTM D1784
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus ² (73°F, 0.125 in, Injection Molded)	411000	psi	ASTM D638
Tensile Strength ²			ASTM D638
Yield, 73°F, 0.125 in, Injection Molded	6720	psi	
Tensile Elongation ²			ASTM D638
Yield, 73°F, 0.125 in, Injection Molded	20	%	
Flexural Modulus ³ (73°F, 0.125 in, Injection Molded)	440000	psi	ASTM D790
Flexural Strength ³ (73°F, 0.125 in, Injection Molded)	10800	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in, Injection Molded)	1.6	ft-lb/in	ASTM D256
Drop Impact Resistance			ASTM D4226
0.125 in ⁴	1.04	in-lb/mil	
0.125 in ⁵	1.33	in-lb/mil	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 0.250 in)	111		ASTM D785
Durometer Hardness			ASTM D2240
Shore D, 10 sec, Operating Stand, Compression Molded	78		
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi, Annealed, 0.125 in, Injection Molded	137	°F	
Vicat Softening Temperature	152	°F	ASTM D1525 ⁶
CLTE - Flow (-40 to 104°F, 0.236 in)	4.0E-5	in/in/°F	ASTM E831

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Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.13 in)		HB	UL 94

Additional Information
Data Sheet Applies to ALL color in 1300 HG and 1400 HG Series
10-21-cw

Notes

¹ Typical properties: these are not to be construed as specifications.
² Type I, 0.20 in/min
³ 0.050 in/min
⁴ Procedure A
⁵ Procedure B
⁶ Rate A (50°C/h), Loading 1 (10 N)