



Medalist® MD-53293 (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

General Information

Product Description

The Medalist MD-53200 Series is a high performance thermoplastic elastomer series, designed to be a sustainable alternative to flexible PVC for medical tubing and film. Medalist MD-53293 is a low density, high hardness, clear, lubricated grade, available in Nat and color-matched, intended for use in medical and healthcare applications, with excellent processability and throughput in extruded tubing.

General

Material Status	• Preliminary Data		
Availability	• Asia Pacific		
Features	• Chemical Resistant	• Good Toughness	
	• Ethylene Oxide Sterilizable	• Halogen Free	• Low Density
	• Good Adhesion	• High Clarity	• Low Specific Gravity
	• Good Colorability	• High Hardness	• Lubricated
	• Good Melt Strength	• High Purity	• Radiation (Gamma) Resistant
	• Good Processability	• Kink Resistant	
Uses	• Clear Sheet	• Medical/Healthcare Applications	
	• Film	• Pharmaceuticals	• Tubing
	• Hose	• Rubber Replacement	
Agency Ratings	• ISO 10993 Part 5	• ISO 13485	
RoHS Compliance	• RoHS Compliant		
Appearance	• Clear/Transparent	• Colors Available	
Forms	• Pellets		
Processing Method	• Cast Film	• Extrusion	• Injection Molding

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.890		ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	10	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (50% Strain)	1320	psi	ASTM D412
Tensile Stress (100% Strain)	1260	psi	ASTM D412
Tensile Stress (300% Strain)	1360	psi	ASTM D412
Tensile Strength (Break)	2450	psi	ASTM D412
Tensile Elongation (Break)	710	%	ASTM D412
Tear Strength	500	lbf/in	ASTM D624
Compression Set (73°F, 22 hr)	38	%	ASTM D395
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A, 1 sec	94		
Shore A, 5 sec	93		

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	300 to 340	°F
Middle Temperature	340 to 380	°F
Front Temperature	380 to 440	°F
Nozzle Temperature	380 to 440	°F
Processing (Melt) Temp	380 to 440	°F
Mold Temperature	70 to 125	°F
Back Pressure	50.0 to 150	psi
Screw Speed	50 to 100	rpm
Cushion	0.140 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	320 to 370	°F
Cylinder Zone 2 Temp.	360 to 385	°F
Cylinder Zone 3 Temp.	360 to 400	°F
Cylinder Zone 4 Temp.	360 to 400	°F
Cylinder Zone 5 Temp.	360 to 410	°F
Die Temperature	350 to 420	°F

Extrusion Notes

Screw Speed: 30 to 100 rpm.

Screen Pack Recommendation:

60/200/200/60 to 60/200/400/400/200/60 mesh size.

Notes

¹ Typical properties: these are not to be construed as specifications.