



Medalist® MD-53293 AP NAT (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

General Information

Product Description

The Medalist MD-53200 Series is a high performance thermoplastic elastomer series, designed to be a sustainable alternative to flexible PVC for medical tubing and film. Medalist MD-53293 is a low density, high hardness, clear, lubricated grade, available in Nat and color-matched, intended for use in medical and healthcare applications, with excellent processability and throughput in extruded tubing.

General

Material Status	• Preliminary Data		
Availability	• Asia Pacific		
Features	• Chemical Resistant • Ethylene Oxide Sterilizable • Good Adhesion • Good Colorability • Good Melt Strength • Good Processability	• Good Toughness • Halogen Free • High Clarity • High Hardness • High Purity • Kink Resistant	• Low Density • Low Specific Gravity • Lubricated • Radiation (Gamma) Resistant
Uses	• Clear Sheet • Film • Hose	• Medical/Healthcare Applications • Pharmaceuticals • Rubber Replacement	• Tubing
Agency Ratings	• ISO 10993-5	• ISO 13485	
RoHS Compliance	• RoHS Compliant		
Appearance	• Clear/Transparent	• Colors Available	
Forms	• Pellets		
Processing Method	• Cast Film	• Extrusion	• Injection Molding

ASTM & ISO Properties¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.892		ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	10	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	1160	psi	ASTM D412
Tensile Stress (300% Strain)	1600	psi	ASTM D412
Tensile Strength (Break)	2320	psi	ASTM D412
Tensile Elongation (Break)	600	%	ASTM D412
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A, 1 sec	94		
Shore A, 5 sec	93		

Processing Information

Injection	Nominal Value	Unit
Rear Temperature	300 to 340	°F

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Injection	Nominal Value	Unit
Middle Temperature	340 to 380	°F
Front Temperature	380 to 440	°F
Nozzle Temperature	380 to 440	°F
Processing (Melt) Temp	380 to 440	°F
Mold Temperature	70 to 125	°F
Back Pressure	50.0 to 150	psi
Screw Speed	50 to 100	rpm
Cushion	0.140 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	320 to 370	°F
Cylinder Zone 2 Temp.	360 to 385	°F
Cylinder Zone 3 Temp.	360 to 400	°F
Cylinder Zone 4 Temp.	360 to 400	°F
Cylinder Zone 5 Temp.	360 to 410	°F
Die Temperature	350 to 420	°F

Extrusion Notes

Screw Speed: 30 to 100 rpm.

Screen Pack Recommendation:

60/200/200/60 to 60/200/400/400/200/60 mesh size.

Notes

¹ Typical properties: these are not to be construed as specifications.