



Sarlink® TPE ME-2665B (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

General Information

Product Description

The Sarlink ME-2600 Series is a super high flow high performance thermoplastic elastomer series, available in BLK, designed for automotive exterior molded applications, including window encapsulation. Sarlink ME-2665B is a medium hardness, low density, resilient, UV stabilized, super high flow injection molding grade delivering excellent aesthetics with good adhesion to glass with primer.

General

Material Status	• Preliminary Data		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Chemical Resistant • Good Adhesion • Good Processability • High Flow	• Low Density • Low Specific Gravity • Medium Hardness • Outstanding Surface Finish	• Resilient • UV Resistant
Uses	• Automotive Applications • Automotive Exterior Parts	• Automotive Window Encapsulation • Rubber Replacement	
RoHS Compliance	• RoHS Compliant		
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	0.939	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	8.0	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ISO 37
Across Flow : 100% Strain	232	psi	
Flow : 100% Strain	274	psi	
Tensile Stress			ISO 37
Across Flow : Break	1420	psi	
Flow : Break	1150	psi	
Tensile Elongation			ISO 37
Across Flow : Break	890	%	
Flow : Break	770	%	
Tear Strength			ISO 34-1
Across Flow	150	lbf/in	
Flow	150	lbf/in	
Compression Set			ISO 815
73°F, 22 hr	23	%	
158°F, 22 hr	35	%	
194°F, 70 hr	56	%	
Hardness	Nominal Value	Unit	Test Method
Shore Hardness			ISO 868
Shore A, 15 sec	60		
Shore A, 1 sec, Injection Molded	67		
Shore A, 5 sec, Injection Molded	62		

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Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air - Across Flow			ISO 188
230°F, 1008 hr	0.0	%	
100% Strain 230°F, 1008 hr	13	%	
257°F, 168 hr	3.1	%	
100% Strain 257°F, 168 hr	11	%	
Change in Tensile Strain at Break in Air - Across Flow			ISO 188
230°F, 1008 hr	3.2	%	
257°F, 168 hr	5.3	%	
Change in Shore Hardness in Air ²			ISO 188
Shore A, 230°F, 1008 hr	3.4		
Shore A, 257°F, 168 hr	3.6		
Fill Analysis	Nominal Value	Unit	Test Method
Apparent Viscosity (392°F, 206 sec ⁻¹)	129	Pa·s	ASTM D3835
Additional Information			
Good adhesion to glass with primer			

Processing Information			
Injection	Nominal Value	Unit	
Rear Temperature	338 to 374	°F	
Middle Temperature	347 to 383	°F	
Front Temperature	356 to 401	°F	
Nozzle Temperature	356 to 401	°F	
Processing (Melt) Temp	356 to 401	°F	
Mold Temperature	59 to 104	°F	
Injection Pressure	200 to 1000	psi	
Injection Rate	Moderate-Fast		
Back Pressure	25.0 to 125	psi	
Screw Speed	50 to 100	rpm	
Cushion	0.150 to 1.00	in	
Injection Notes			
Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 176°F (80°C).			

Notes

¹ Typical properties: these are not to be construed as specifications.

² 5 sec