



Monprene® CP-19048 CLR

Teknor Apex Company - Thermoplastic Elastomer

General Information

Product Description

Monprene CP-19048 is a high performance thermoplastic elastomer designed for a variety of consumer product applications requiring a soft, rubber-like feel. Monprene CP-19048 is a low density, medium hardness grade that is suitable for injection molding.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Chemical Resistant • Good Adhesion • Good Colorability • Good Flexibility • Good Moldability	• Good Processability • Good Toughness • Low Density • Low Specific Gravity • Medium Flow	• Medium Hardness • Resilient • Without Fillers
Uses	• Appliances • Consumer Applications • Flexible Grips • Furniture	• Gaskets • Handles • Household Goods • Knobs	• Rubber Replacement • Soft Touch Applications
RoHS Compliance	• RoHS Compliant		
Appearance	• Clear/Transparent	• Colors Available	• Natural Color
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.890		ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	5.0	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength (Break)	1100	psi	ASTM D412
Tensile Elongation (Break)	650	%	ASTM D412
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 1 sec)	52		ASTM D2240

Processing Information

Injection	Nominal Value	Unit
Rear Temperature	360 to 450	°F
Middle Temperature	370 to 460	°F
Front Temperature	380 to 470	°F
Nozzle Temperature	390 to 480	°F
Processing (Melt) Temp	390 to 480	°F
Mold Temperature	95 to 120	°F

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Injection	Nominal Value	Unit
Injection Pressure	200 to 800	psi
Injection Rate	Fast	
Back Pressure	25.0 to 100	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Notes

¹ Typical properties: these are not to be construed as specifications.