



Monprene® CP-26150 (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

General Information

Product Description

Monprene CP-26150 is a high performance thermoplastic elastomer designed for a variety of consumer product applications requiring a soft, rubber-like feel. Monprene CP-26150 is a low density, medium hardness, lubricated grade that is suitable for extrusion and cast film.

General

Material Status	• Preliminary Data		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Excellent Elastic Recovery • Good Colorability • Good Flexibility • Good Melt Strength • Good Processability • Good Stretchability	• Good Tear Strength • Good Toughness • Halogen Free • Low Density • Low Specific Gravity • Lubricated	• Medium Flow • Medium Hardness • Resilient • Slip
Uses	• Cast Film • Consumer Applications	• Film • Flexible Grips	• Rubber Replacement • Soft Touch Applications
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Natural Color	• Translucent
Forms	• Pellets		
Processing Method	• Cast Film	• Extrusion	

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.890		ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	4.0	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress - Flow ² (200% Strain)	520	psi	ASTM D412
Tensile Stress - Flow ² (300% Strain)	640	psi	ASTM D412
Tensile Strength - Flow ² (Break)	1500	psi	ASTM D412
Tensile Elongation - Flow ² (Break)	740	%	ASTM D412
Tear Strength - Flow ²	240	lbf/in	ASTM D624
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A, 1 sec, Injection Molded	52		
Shore A, 5 sec, Injection Molded	50		

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Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	280 to 320	°F
Cylinder Zone 2 Temp.	340 to 380	°F
Cylinder Zone 3 Temp.	340 to 380	°F
Cylinder Zone 4 Temp.	380 to 420	°F
Cylinder Zone 5 Temp.	380 to 420	°F
Die Temperature	400 to 440	°F

Extrusion Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Screw Speed: 30 to 100 rpm

Notes

¹ Typical properties: these are not to be construed as specifications.

² Die C, 20 in/min