



Monprene® IN-22958D

Teknor Apex Company - Thermoplastic Elastomer

General Information

Product Description

Monprene IN-22958D is a high performance thermoplastic elastomer designed specifically for demanding industrial applications including slip coats. Monprene IN-22958D is a high hardness, low density, UV stabilized, unfilled grade with a low coefficient of friction that can be processed by extrusion, co-extrusion and thin extrusion coating.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Good Adhesion • Good Melt Strength • Good Processability • High Hardness	• High Slip • Light Stabilized • Low Density • Low Specific Gravity	• Lubricated • Medium Flow • Without Fillers
Uses	• Gaskets • Industrial Applications	• Profiles • Rubber Replacement	• Thin Coatings • Tubing
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Natural Color	• Translucent
Forms	• Pellets		
Processing Method	• Coating	• Coextrusion	• Extrusion

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.890		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	7.0	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress ²			ASTM D412
Across Flow : 100% Strain	1490	psi	
Flow : 100% Strain	1850	psi	
Tensile Stress ²			ASTM D412
Across Flow : 300% Strain	1560	psi	
Flow : 300% Strain	1900	psi	
Tensile Strength ²			ASTM D412
Across Flow : Break	1770	psi	
Flow : Break	2150	psi	
Tensile Elongation ²			ASTM D412
Across Flow : Break	350	%	
Flow : Break	660	%	
Tear Strength ²			ASTM D624
Across Flow	464	lbf/in	
Flow	874	lbf/in	
Compression Set ³			ASTM D395B
73°F, 22 hr	26	%	
158°F, 22 hr	57	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore D, 1 sec	56		
Shore D, 5 sec	53		

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Processing Information

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	400 to 440	°F
Cylinder Zone 2 Temp.	400 to 440	°F
Cylinder Zone 3 Temp.	400 to 440	°F
Cylinder Zone 4 Temp.	400 to 440	°F
Cylinder Zone 5 Temp.	400 to 440	°F
Die Temperature	400 to 440	°F

Extrusion Notes

Screw Speed: 30 to 100 rpm;

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Notes

¹ Typical properties: these are not to be construed as specifications.

² Die C, 20 in/min

³ Type 1