



Sarlink® TPE ME-2665B

Teknor Apex Company - Thermoplastic Elastomer

General Information

Product Description

The Sarlink ME-2600 Series is a super high flow high performance thermoplastic elastomer series, available in BLK, designed for automotive exterior molded applications, including window encapsulation. Sarlink ME-2665B is a medium hardness, low density, resilient, UV stabilized, super high flow injection molding grade delivering excellent aesthetics with good adhesion to glass with primer.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Bondability • Chemical Resistant • Good Adhesion • Good Mold Release • Good Moldability	• Good Processability • High Flow • Light Stabilized • Low Density • Low Specific Gravity	• Medium Hardness • Outstanding Surface Finish • Resilient • UV Resistant
Uses	• Automotive Applications • Automotive Exterior Parts	• Automotive Window Encapsulation • Rubber Replacement	
RoHS Compliance	• RoHS Compliant		
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	0.939	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	8.0	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ISO 37
Across Flow : 100% Strain	232	psi	
Flow : 100% Strain	274	psi	
Tensile Stress			ISO 37
Across Flow : Break	1420	psi	
Flow : Break	1150	psi	
Tensile Elongation			ISO 37
Across Flow : Break	890	%	
Flow : Break	770	%	
Tear Strength			ISO 34-1
Across Flow	150	lbf/in	
Flow	154	lbf/in	
Compression Set			ISO 815
73°F, 22 hr	23	%	
158°F, 22 hr	35	%	
194°F, 70 hr	56	%	
Hardness	Nominal Value	Unit	Test Method
Shore Hardness			ISO 868
Shore A, 1 sec, Injection Molded	67		
Shore A, 5 sec, Injection Molded	62		
Shore A, 15 sec, Injection Molded	60		

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Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air - Across Flow			ISO 188
230°F, 1008 hr	0.0	%	
100% Strain 230°F, 1008 hr	13	%	
257°F, 168 hr	3.1	%	
100% Strain 257°F, 168 hr	11	%	
Change in Tensile Strain at Break in Air - Across Flow			ISO 188
230°F, 1008 hr	3.2	%	
257°F, 168 hr	5.3	%	
Change in Shore Hardness in Air ²			ISO 188
Shore A, 230°F, 1008 hr	3.4		
Shore A, 257°F, 168 hr	3.6		
Fill Analysis	Nominal Value	Unit	Test Method
Apparent Viscosity (392°F, 206 sec ⁻¹)	129	Pa·s	ASTM D3835
Additional Information			
Good adhesion to glass with primer			

Processing Information

Injection	Nominal Value	Unit
Rear Temperature	338 to 392	°F
Middle Temperature	347 to 428	°F
Front Temperature	356 to 446	°F
Nozzle Temperature	356 to 446	°F
Processing (Melt) Temp	356 to 446	°F
Mold Temperature	59 to 104	°F
Injection Pressure	200 to 1000	psi
Injection Rate	Moderate-Fast	
Back Pressure	25.0 to 125	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 176°F (80°C).

Notes

¹ Typical properties: these are not to be construed as specifications.

² 5 sec