



Sarlink® TPE ME-2355N-01

Teknor Apex Company - Thermoplastic Elastomer

General Information

Product Description

Sarlink ME-2355N-01 is a high performance Thermoplastic Elastomer used in automotive applications. Sarlink ME-2355N-01 is a low hardness grade exhibiting superior compression set processed by injection molding.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Light Stabilized • Low Density	• Low Fogging • Medium Flow	• Sunlight Resistant
Uses	• Automotive Applications • Automotive Exterior Parts • Automotive Exterior Trim	• Automotive Interior Parts • General Purpose • Grommets	• Weatherstripping
RoHS Compliance	• RoHS Compliant		
Appearance	• Black	• Colors Available	• Natural Color
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.900		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	12	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength (Break)	650	psi	ASTM D412
Tensile Elongation (Break)	600	%	ASTM D412
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A, 1 sec, Injection Molded	58		
Shore A, 5 sec, Injection Molded	55		

Processing Information

Injection	Nominal Value	Unit
Rear Temperature	390 to 410	°F
Middle Temperature	400 to 420	°F
Front Temperature	410 to 430	°F
Nozzle Temperature	420 to 440	°F
Processing (Melt) Temp	420 to 440	°F
Mold Temperature	95 to 150	°F
Injection Pressure	200 to 1000	psi
Injection Rate	Fast	

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Injection	Nominal Value	Unit
Back Pressure	25.0 to 125	psi
Screw Speed	50 to 120	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Notes

¹ Typical properties: these are not to be construed as specifications.