



Telcar® TL-4200-55UV

Teknor Apex Company - Thermoplastic Elastomer

General Information

Product Description

Telcar TL-4200-55UV is a UV resistant thermoplastic elastomer designed for the industrial market. Telcar TL-4200-55UV is a medium hardness, low density, ROHS compliant grade suitable for injection molding.

General

Material Status	• Commercial: Active		
Availability	• North America		
Features	• Bondability	• Good Processability	
	• Filled	• Light Stabilized	• Lubricated
	• Good Colorability	• Low Density	• Medium Hardness
	• Good Mold Release	• Low Flow	• Slip
	• Good Moldability	• Low Specific Gravity	
Uses	• General Purpose	• Industrial Applications	
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Natural Color	• Translucent
Forms	• Pellets		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.910		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	1.0	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress ²			ASTM D412
Across Flow : 100% Strain	258	psi	
Flow : 100% Strain	598	psi	
Tensile Stress - Across Flow ² (300% Strain)	412	psi	ASTM D412
Tensile Strength ²			ASTM D412
Across Flow : Break	1020	psi	
Flow : Break	649	psi	
Tensile Elongation ²			ASTM D412
Across Flow : Break	720	%	
Flow : Break	170	%	
Tear Strength ²			ASTM D624
Across Flow	164	lbf/in	
Flow	124	lbf/in	
Compression Set ³			ASTM D395B
73°F, 22 hr	22	%	
158°F, 22 hr	39	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A, 1 sec	58		
Shore A, 5 sec	55		

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Processing Information		
Injection	Nominal Value	Unit
Rear Temperature	340 to 380	°F
Middle Temperature	350 to 390	°F
Front Temperature	360 to 400	°F
Nozzle Temperature	370 to 410	°F
Processing (Melt) Temp	370 to 410	°F
Mold Temperature	77 to 150	°F
Injection Pressure	200 to 1000	psi
Injection Rate	Moderate-Fast	
Back Pressure	25.0 to 50.0	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Notes

¹ Typical properties: these are not to be construed as specifications.

² Die C, 20 in/min

³ Type 1