



Sarlink® TPV 2473

Teknor Apex Company - Thermoplastic Vulcanizate

General Information

Product Description

Sarlink TPV 2473 is a high performance thermoplastic vulcanizate used in automotive and industrial applications. Sarlink TPV 2473 is a medium hardness, low density, RoHS compliant. This grade is suitable for both injection molding and extrusion.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Abrasion Resistant • Alcohol Resistant • Chemical Resistant • Good Colorability	• Good Compression Set • Good Moldability • Low Density • Low Flow	• Low Specific Gravity • Medium Hardness
Uses	• Expansion Joint • Gaskets • Glazing	• Grommets • Plugs • Shock Absorbing Pads	• Tubing • Weatherstripping
Agency Ratings	• NSF STD-61		
RoHS Compliance	• RoHS Compliant		
Appearance	• Opaque		
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.930		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	2.0	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength (Break)	1020	psi	ASTM D412
Tensile Elongation (Break)	310	%	ASTM D412
Compression Set (158°F, 22 hr)	39	%	ASTM D395
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	78		ASTM D2240

Processing Information

Injection	Nominal Value	Unit
Rear Temperature	344 to 416	°F
Middle Temperature	354 to 426	°F
Front Temperature	364 to 436	°F
Nozzle Temperature	374 to 446	°F
Processing (Melt) Temp	374 to 446	°F
Mold Temperature	95 to 140	°F

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Injection	Nominal Value	Unit
Injection Pressure	200 to 1000	psi
Injection Rate	Fast	
Back Pressure	25.0 to 125	psi
Screw Speed	50 to 120	rpm
Cushion	0.150 to 1.00	in
Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	330 to 400	°F
Cylinder Zone 2 Temp.	340 to 410	°F
Cylinder Zone 3 Temp.	350 to 420	°F
Cylinder Zone 4 Temp.	363 to 437	°F
Cylinder Zone 5 Temp.	360 to 430	°F
Die Temperature	374 to 440	°F
Extrusion Notes		
Screw Speed: 30 to 100 rpm		

Notes

¹ Typical properties: these are not to be construed as specifications.