



Sarlink® TPV 3139D

Teknor Apex Company - Thermoplastic Vulcanizate

General Information

Product Description

SARLINK® TPV 3100 series are engineered materials designed primarily for general purpose, automotive and industrial applications requiring a good balance of thermal, mechanical, and physical properties. SARLINK® 3139D, available in NAT and BLK, is a hard hardness, low density, multi-purpose thermoplastic vulcanizate that can be processed by injection molding, blow molding or extrusion for applications such as grips, seals, gaskets, profiles, hose & tubes, bellows, and other articles.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Chemical Resistant • Fatigue Resistant • Good Adhesion • Good Moldability	• Good Processability • Good Surface Finish • Good Weather Resistance • High Hardness	• Low Density • Low Specific Gravity • Medium Heat Resistance • Resilient
Uses	• Automotive Applications • Automotive Exterior Parts • Automotive Interior Parts • Automotive Under the Hood	• Blow Molding Applications • Grommets • Industrial Applications • Plugs	• Profiles • Weatherstripping
Agency Ratings	• UL 94		
RoHS Compliance	• RoHS Compliant		
Automotive Specifications	• GM QK 000060 Type A Color: Black • GM QK 3532 Type 2 Color: Natural, Black • RENAULT F.E.M. 03 20 007 Color: Black	• STELLANTIS B62 0300 Color: Black • TOYOTA TSM 5529G Color: Black • VAG VW501 23 Color: Black	• VOLKSWAGEN TL 1010 Color: Black • VOLKSWAGEN VW 50180 Color: Black
UL File Number	• QMFZ2.E54709		
Appearance	• Black	• Natural Color	• Opaque
Forms	• Pellets		
Processing Method	• Blow Molding	• Extrusion	• Injection Molding

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.940		ASTM D792
Density	0.940	g/cm³	ISO 1183
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
Across Flow : 100% Strain	1290	psi	
Flow : 100% Strain	1930	psi	
Tensile Stress			ISO 37
Across Flow : 100% Strain	1290	psi	
Flow : 100% Strain	1930	psi	
Tensile Strength			ASTM D412
Across Flow : Break	2680	psi	
Flow : Break	2520	psi	
Tensile Stress			ISO 37
Across Flow : Break	2680	psi	
Flow : Break	2520	psi	

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Elastomers	Nominal Value	Unit	Test Method
Tensile Elongation			ASTM D412
Across Flow : Break	700	%	
Flow : Break	400	%	
Tensile Elongation			ISO 37
Across Flow : Break	700	%	
Flow : Break	400	%	
Tear Strength - Across Flow	580	lbf/in	ASTM D624
Tear Strength - Across Flow ²	577	lbf/in	ISO 34-1
Compression Set			ASTM D395
73°F, 22 hr	53	%	
158°F, 22 hr	67	%	
257°F, 70 hr	85	%	
Compression Set			ISO 815
73°F, 22 hr	53	%	
158°F, 22 hr	67	%	
257°F, 70 hr	85	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore D, 5 sec, Extruded	38		
Shore D, 5 sec, Injection Molded	41		
Shore Hardness			ISO 868
Shore D, 5 sec, Extruded	38		
Shore D, 5 sec, Injection Molded	41		
Thermal	Nominal Value	Unit	Test Method
RTI Elec	122	°F	UL 746B
RTI Imp	122	°F	UL 746B
RTI Str	122	°F	UL 746B
Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air - Across Flow			ASTM D573
275°F, 1000 hr	-5.0	%	
100% Strain, 275°F, 1000 hr	9.0	%	
302°F, 168 hr	-7.0	%	
100% Strain, 302°F, 168 hr	11	%	
Change in Tensile Strength in Air - Across Flow			ISO 188
275°F, 1000 hr	-5.0	%	
100% Strain 275°F, 1000 hr	9.0	%	
302°F, 168 hr	-7.0	%	
100% Strain 302°F, 168 hr	11	%	
Change in Ultimate Elongation in Air - Across Flow			ASTM D573
275°F, 1000 hr	90	%	
302°F, 168 hr	89	%	
Change in Tensile Strain at Break in Air - Across Flow			ISO 188
275°F, 1000 hr	-10	%	
302°F, 168 hr	-11	%	
Change in Durometer Hardness in Air			ASTM D573
Shore D, 275°F, 1000 hr	0.0		
Shore D, 302°F, 168 hr	1.0		

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Aging	Nominal Value	Unit	Test Method
Change in Shore Hardness in Air			ISO 188
Shore D, 275°F, 1000 hr	0.0		
Shore D, 302°F, 168 hr	1.0		
Change in Volume (257°F, 70 hr, in IRM 903 Oil)	55	%	ASTM D471
Change in Volume (257°F, 70 hr, in IRM 903 Oil)	55	%	ISO 1817
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in, All Colors)	HB		UL 94
Additional Information	Nominal Value	Unit	Test Method
Apparent Shear Viscosity - Capillary, @ 206/s			
392°F	310	Pa·s	ASTM D3835
392°F	310	Pa·s	ISO 11443

Processing Information			
Injection	Nominal Value	Unit	
Drying Temperature	180	°F	
Drying Time	3.0	hr	
Rear Temperature	356 to 419	°F	
Middle Temperature	356 to 419	°F	
Front Temperature	356 to 419	°F	
Nozzle Temperature	369 to 428	°F	
Processing (Melt) Temp	365 to 428	°F	
Mold Temperature	50 to 131	°F	
Back Pressure	14.5 to 145	psi	
Screw Speed	100 to 200	rpm	
Extrusion	Nominal Value	Unit	
Drying Temperature	180	°F	
Drying Time	3.0	hr	
Cylinder Zone 1 Temp.	356 to 392	°F	
Cylinder Zone 2 Temp.	356 to 401	°F	
Cylinder Zone 3 Temp.	369 to 410	°F	
Cylinder Zone 4 Temp.	369 to 410	°F	
Melt Temperature	383 to 419	°F	
Die Temperature	383 to 419	°F	
Take-Off Roll	68 to 122	°F	
Extrusion Notes			
Screen Pack: 20 to 60 mesh			
Screw: general purpose			
Compression Ratio: 3:1			

Notes

¹ Typical properties: these are not to be construed as specifications.

² Method Ba, Angle (Unnicked)