

Technical Data Sheet

 **Alcolor[®]**

MOCOM

ALCOLOR ABS A WT79-4196

Base Polymer	Acrylonitrile/Butadiene/Styrene/Copolymer
Colour	white, similar to RAL 9016
Thermal Stability Colourant	260 °C max.
Light Fastness Colourant	blue woolscale 8
For use in	Acrylonitrile/Butadiene/Styrene/Copolymer
Special Features	free from cadmium, lead and diarylide pigments, dust-free, high dispersibility, high additive content
Market Segment	electrical and electronic, Furniture, building and construction, sport and leisure
Application Area	injection moulded parts, extruded parts

Dosage	10 % injection moulding 10 % extrusion dependant on wall thickness and required colour intensity dependant on application and operational area
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Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-4 h 80 °C in an air circulating dryer for 3-6 h dependant on moisture content
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Processing Injection Moulding	melt temperature 220-260 °C mould temperature 50-80 °C
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Storage	dry, protected from light not above 30°C
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