

Technical Data Sheet



**ALCOLOR ABS A WT79-4275**

Base Polymer	Acrylonitrile/Butadiene/Styrene/Copolymer
Colour	white
Thermal Stability Colourant	300 °C max.
Light Fastness Colourant	blue woolscale 7
For use in	Acrylonitrile/Butadiene/Styrene/Copolymer
Special Features	free from cadmium, lead and diarylide pigments, dust-free, high additive content, high dispersibility
Market Segment	various
Application Area	injection moulded parts, extruded parts

Dosage	8 % injection moulding 8 % extrusion dependant on wall thickness and required colour intensity dependant on application and operational area
Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-4 h 80 °C in an air circulating dryer for 3-6 h dependant on moisture content
Processing Injection Moulding	melt temperature 220-260 °C mould temperature 50-80 °C
Storage	dry, protected from light not above 30°C

<b>Properties</b>	<b>Value</b>	<b>Dimension</b>	<b>Test Norm</b>
<b>Rheological Properties</b>			
Melt Index (MVR)	5	cm <sup>3</sup> /10min	ISO 1133
MVR temperature	220	°C	-
MVR load	10	kg	-