

Technical Data Sheet



ALCOM ABS+SAN A 1000/100 SV2067-06MCF

Base Polymer	Acrylonitrile/butadiene/styrene + Styrene/acrylonitrile
Colour	metallic effect
Special Features	low tendency to flow lines
Market Segment	electrical and electronic, building and construction, various
Application Area	housings, fixing elements, various

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-4 h 80 °C in an air circulating dryer for 3-6 h
Processing Injection Moulding	melt temperature 220-260 °C mould temperature 50-80 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2500	MPa	ISO 178
Flexural Stress (3.5% Strain)	70	MPa	ISO 178
Tensile Modulus	2300	MPa	ISO 527
Tensile Stress at Yield	44	MPa	ISO 527
Tensile Elongation at Yield	2.5	%	ISO 527
Tensile Elongation at Break	16	%	ISO 527
Impact Strength (Charpy, 23°C)	110	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	75	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	22	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	7.5	kJ/m ²	ISO 179/1eA
Ball Indentation Hardness H358/30	107	MPa	ISO 2039-1
Thermal Properties			
Vicat B50	100	°C	ISO 306
HDT / A (1,8 MPa)	82	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	11	cm ³ /10min	ISO 1133
MVR temperature	220	°C	-
MVR load	10	kg	-
Shrinkage (lengthwise, 24h)	0.5 - 0.7	%	ISO 294-4
Shrinkage (lateral, 24h)	0.4 - 0.6	%	ISO 294-4
Physical Properties			
Density	1040	kg/m ³	ISO 1183