

## Technical Data Sheet



### ALCOLOR HTC FC BL5008-19TR

Base Polymer	High Temperature Copolyester
Colour	blue, transparent, metallic
Thermal Stability Colourant	300 °C max.
Light Fastness Colourant	blue woolscale 7
For use in	High Temperature Copolyester
Special Features	food contact, good flow, metallic effect, free from cadmium, lead and diarylide pigments, dust-free, high dispersibility, high additive content
Market Segment	electrical and electronic, Furniture, building and construction, sport and leisure, food processing industry, domestic appliances, household goods, packaging
Application Area	injection moulded parts

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Dosage	2,0 % extrusion dependant on wall thickness and required colour intensity dependant on application and operational area
Pre-Drying Conditions	90 °C in a dry air (dessiccant) dryer for 4-6 h max. moisture content <0,03 %
Processing Injection Moulding	melt temperature 260-280 °C mould temperature 40-70 °C
Storage	dry, protected from light tightly sealed