

Technical Data Sheet



ALCOLOR HTC FC GY3067-12TR

Base Polymer	High Temperature Copolyester
Colour	grey
Thermal Stability Colourant	300 °C max.
Light Fastness Colourant	blue woolscale 8
For use in	High Temperature Copolyester
Special Features	free from cadmium, lead and diarylide pigments, dust-free, high dispersibility, high additive content
Market Segment	electrical and electronic, Furniture, building and construction, sport and leisure, food processing industry
Application Area	injection moulded parts, blow moulded parts, extruded parts

Dosage	2,0 % extrusion 2,0 % injection moulding dependant on application and operational area
Pre-Drying Conditions	90 °C in a dry air (dessiccant) dryer for 4-6 h dependant on moisture content
Processing Injection Moulding	melt temperature 260-280 °C mould temperature 40-65 °C
Storage	dry, protected from light not above 30°C