

Technical Data Sheet



ALCOLOR PA A RD1154-04

Base Polymer	Polyamide
Colour	red, similar to RAL 3005
Thermal Stability Colourant	280 °C max.
Light Fastness Colourant	blue woolscale 3
For use in	Polyamide
Special Features	free from cadmium, lead and diarylide pigments, dust-free, high additive content, high dispersibility
Market Segment	various
Application Area	injection moulded parts, extruded parts, blow moulded parts

Dosage	3 % injection moulding dependant on wall thickness and required colour intensity
Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content
Storage	dry, protected from light not above 30°C