

Technical Data Sheet



ALCOLOR PA A BK3030-12

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| Base Polymer | Polyamide 6 |
| Colour | black, similar to RAL 9011 |
| Thermal Stability Colourant | 300 °C max. |
| Light Fastness Colourant | blue woolscale 8 |
| For use in | Polyamide |
| Special Features | free from cadmium, lead and diarylide pigments, dust-free, high dispersibility, high additive content |
| Market Segment | Automotive, electrical and electronic, Furniture, building and construction, sport and leisure |
| Application Area | injection moulded parts, blow moulded parts, extruded parts |

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| Dosage | 2,0 % extrusion 2,0 % injection moulding dependant on wall thickness and required colour intensity dependant on application and operational area |
| Pre-Drying Conditions | 80 °C in a dry air (dessiccant) dryer for 2-12 h max. moisture content <0,12 % |
| Processing Injection Moulding | melt temperature 250-290 °C mould temperature 40-100 °C |
| Storage | dry, protected from light tightly sealed |